

# **Prediction of Pressure Gradient in Two and Three-Phase Flows in Vertical Pipes Using an Artificial Neural Network Model**

Joseph Xavier Francisco Ribeiro<sup>1,2,3,\*</sup>, Ruiquan Liao<sup>1,2</sup>, Aliyu Musa Aliyu<sup>4</sup>, Zilong Liu<sup>1,2</sup>

<sup>1</sup>Petroleum Engineering College, Yangtze University, Wuhan Hubei, China

<sup>2</sup>Laboratory of Multiphase Flow, Gas Lift Innovation Centre, China National Petroleum Corporation, China

<sup>3</sup>Kumasi Technical University, P. O. Box 854, Kumasi, Ghana

<sup>4</sup>Faculty of Engineering, University of Nottingham, NG7 2RD, United Kingdom

Received 14 January 2019; received in revised form 23 February 2019; accepted 13 March 2019

## **Abstract**

The concurrent flow of gas with a mixture of oil and water is often observed in production tubing in the petroleum industry. Lack of physical understanding of the several phenomenological characteristics of three-phase flow can lead to unsatisfactory production rates or even oversizing of pipelines. Additional investigations to gain more insight and development of more accurate correlations for prediction of flow characteristics including pressure drop is necessary. In this study, an experimental study was conducted using air-water and air-water-oil mixtures in a 0.075m diameter pipe. Superficial gas and liquid velocities ranged from 0.03 to 0.13 m/s and 1.26 to 41.58 m/s respectively. Slug flow was the main flow pattern observed. In addition, the transition from churn to annular flow and annular were also observed. Due to the homogeneous nature of the oil-water-air mixture, the three-phase flow was evaluated as a pseudo-two-phase mixture. An Artificial Neural Network (ANN) model developed for the prediction of two-phase and three-phase pressure drop performed better than all models considered during the evaluation. Generally, it was found that the accuracies for pressure drop were considered adequate.

**Keywords:** artificial neural networks, two-phase flow, three-phase flow, pressure drop, vertical pipes

## **References**

- [1] M. Pietrzak, M. Płaczek, and S. Witczak, "Upward flow of air-oil-water mixture in vertical pipe," *Experimental Thermal and Fluid Science*, vol. 81, pp. 175-186, October 2017.
- [2] L. M. Al-Hadhrami, S. M. Shaahid, L. O. Tunde, and A. Al-Sarkhi, "Experimental study on the flow regimes and pressure gradients of air-oil-water three-phase flow in horizontal pipes," *Science World Journal*, pp. 1-11, 2014.
- [3] A. Shmueli, T. E. Unander, and O. J. Nydal, "Characteristics of gas/water/viscous oil in stratified-annular horizontal pipe flows," in *OTC Brasil*, October 2015, pp. 1-18.
- [4] H. Karami, C. F. Torres, E. Pereyra, and C. Sarica, "Experimental investigation of three-phase low liquid loading flow," in *SPE Annual Technical Conference and Exhibition*, September 2015, pp. 28-30.
- [5] G. Oddie, H. Shi, L. J. Durlofsky, K. Aziz, B. Pfeffer, and J. A. Holmes, "Experimental study of two and three phase flows in large diameter inclined pipes," *International Journal of Multiphase Flow*, vol. 29, no. 4, pp. 527-558, 2003.
- [6] M. Descamps, R. V. A. Oliemans, R. F. Mudde, and R. Kusters, "Influence of gas injection on phase inversion in an oil-water flow through a vertical tube," *International Journal of Multiphase Flow*, vol. 32, no. 3, pp. 311-322, 2006.
- [7] M. N. Descamps, R. V. A. Oliemans, R. F. Mudde, and G. Ooms, "Three-phase gas lift in the laboratory: air bubble injection into oil-water vertical pipe flow," *13th International Conference on Multiphase Production and Technology*, 2007, pp. 253-261.
- [8] H. Shi, J. Holmes, L. Diaz, L. J. Durlofsky, and K. Aziz, "Drift-flux parameters for three-phase steady-state flow in wellbores," *SPE Journal*, vol. 10, no. 2, pp. 130-137, 2005.

---

\*Corresponding author. E-mail address: joxaro@yahoo.com

- [9] A. C. Bannwart, O. M. H. Rodriguez, F. E. Trevisan, F. F. Vieira, and C. H. M. de Carvalho, "Experimental investigation on liquid-gas flow: flow patterns and pressure-gradient," *Journal of Petroleum Science and Engineering*, vol. 65, no. 1-2, pp. 1-13, March 2009.
- [10] P. Poesio, D. Strazza, and G. Sotgia, "Two-and three-phase mixtures of highly-viscous-oil/water/air in a 50 mm i.d. pipe," *Applied Thermal Engineering*, vol. 49, pp. 41-47, December 2012.
- [11] P. Hanafizadeh, A. Shahani, A. Ghanavati, and M. A. Akhavan-Behabadi, "Experimental investigation of air-water-oil three-phase flow patterns in inclined pipes," *Experimental Thermal and Fluid Science*, vol. 84, pp. 286-298, June 2017.
- [12] A. R. A. Colmanetti, M. S. de Castro, M. C. Barbosa, and H. M. O. Rodriguez, "Phase inversion phenomena in vertical three-phase flow: experimental study on the influence of fluids viscosity, duct geometry and gas flow rate," *Chemical Engineering Science*, vol. 189, pp. 245-259, November 2018.
- [13] M. E. Shippen and S. L. Scott, "A neural network model for prediction of liquid holdup in two-phase horizontal flow," *SPE Production Facilities*, vol. 19, no. 2, pp. 67-76, 2004.
- [14] S. Azizi, E. Ahmadloo, and M. M. Awad, "Prediction of void fraction for gas-liquid flow in horizontal, upward and downward inclined pipes using artificial neural network," *International Journal of Multiphase Flow*, vol. 87, pp. 35-44, December 2016.
- [15] S. Azizi, M. M. Awad, and E. Ahmadloo, "Prediction of water holdup in vertical and inclined oil-water two-phase flow using artificial neural network," *International Journal of Multiphase Flow*, vol. 80, pp. 181-187, April 2016.
- [16] J. Ternyik, H. I. Bilgesu, S. Mohaghegh, and D. M. Rose, "Virtual measurement in pipes: part 2-flowing bottom hole pressure under multi-phase flow and inclined wellbore conditions," in *SPE Eastern Regional Meeting*, 1995, vol. 1995, pp. 1-6.
- [17] E. A. Osman, "Artificial neural network models for identifying flow regimes and predicting liquid holdup in horizontal multiphase flow," *SPE Production and Facilities*, vol. 19, no. 1, pp. 33-40, 2004.
- [18] C. C. Tang, S. Tiwari, and A. J. Ghajar, "Effect of void fraction on pressure drop in upward vertical two-phase gas-liquid pipe flow," *Journal of Engineering Gas Turbines and Power*, vol. 135, no. 2, pp. 1-7, January 2013.
- [19] P. L. Spedding, G. S. Woods, R. S. Raghunathan, and J. K. Watterson, "Vertical two-phase flow," *Chemical Engineering Research Design*, vol. 76, pp. 628-634, 1998.
- [20] Y. Taitel, D. Bornea, and A. E. Dukler, "Modelling flow pattern transitions for steady upward gas-liquid flow in vertical tubes," *AIChE Journal*, vol. 26, no. 3, pp. 345-354, 1980.
- [21] A. Skopich, E. Pereyra, C. Sarica, and M. Kelkar, "Pipe-diameter effect on liquid loading in vertical gas wells," *SPE Production and Operations*, vol. 30, no. 2, pp. 164-176, 2015.
- [22] A. M. Aliyu, Y. D. Baba, L. Lao, H. Yeung, and K. C. Kim, "Interfacial friction in upward annular gas-liquid two-phase flow in pipes," *Experimental Thermal and Fluid Science*, vol. 84, pp. 90-109, June 2017.
- [23] A. M. Aliyu, A. A. Almagbrok, A. Archibong, Y. D. Baba, L. Lao, H. Yeung, and K. C. Kim, "Prediction of entrained droplet fraction in co-current annular gas-liquid flow in vertical pipes," *Experimental Thermal and Fluid Science*, vol. 85, pp. 287-304, July 2017.
- [24] A. M. Aliyu, A. A. Almagbrok, Y. D. Baba, L. Lao, H. Yeung, and K. C. Kim, "Upward gas-liquid two-phase flow after a U-bend in a large-diameter serpentine pipe," *International Journal of Heat and Mass Transfer*, vol. 108, pp. 784-800, May 2017.
- [25] S. Wongwises and W. Kongkiatwanitch, "Interfacial friction factor in vertical upward gas-liquid annular two-phase flow," *International Communications in Heat and Mass Transfer*, vol. 28, no. 3, pp. 323-336, 2001.
- [26] D. Barnea, "A unified model for predicting flow-pattern transitions for the whole range of pipe inclinations," *International Journal of Multiphase Flow*, vol. 13, no. 1, pp. 1-12, 1987.
- [27] M. N. Descamps, R. V. A. Oliemans, G. Ooms, and R. F. Mudde, "Experimental investigation of three-phase flow in a vertical pipe: local characteristics of the gas phase for gas-lift conditions," *International Journal of Multiphase Flow*, vol. 33, no. 11, pp. 1205-1221, 2007.
- [28] F. Al-Ruhaimani, E. Pereyra, C. Sarica, E. M. Al-Safran, and C. F. Torres, "Experimental analysis and model evaluation of high-liquid-viscosity two-phase upward vertical pipe flow," *SPE Journal*, vol. 22, no. 03, pp. 712-735, 2017.
- [29] J. Dayhoff, "Neural-network architectures: an introduction," New York: Van Nostrand Reinhold, 1990.
- [30] P. Valeh-e-sheyda, F. Yaripour, G. Moradi, and M. Saber, "Application of artificial neural networks for estimation of the reaction rate in methanol dehydration," *Industrial Engineering and Chemical Research*, vol. 49, pp. 4620-4626, 2010.
- [31] D. R. Hush and B. G. Horne, "Progress in supervised neural networks," *IEEE Signal Processing Magazine*, vol. 10, no. 1, pp. 8-39, 1993.
- [32] S. Haykin, "Neural networks," *Convergence*, pp. 1-16, 1998.

- [33] C. Aydiner, I. Demir, and E. Yildiz, "Modeling of flux decline in crossflow microfiltration using neural networks: the case of phosphate removal," *Journal of Membrane Science*, vol. 248, no. 1-2, pp. 53-62, 2005.
- [34] M. T. Hagan and M. B. Menhaj, "Training feedforward networks with the Marquardt algorithm," *IEEE Transactions on Neural Networks*, vol. 5, no. 6, pp. 989-993, 1994.
- [35] L. M. Saini and M. K. Soni, "Artificial neural network based peak load forecasting using Levenberg-Marquardt and quasi-Newton methods," *IEE Proceedings - Generation, Transmission and Distribution*, vol. 149, no. 5, p. 578, 2002.
- [36] Schlumberger, PIPESIM suite, user guide, 2003.
- [37] G. S. Woods, P. L. Spedding, J. K. Watterson, and R. S. Raghunathan, "Three-phase oil/water/air vertical flow," *Chemical Engineering Research and Design*, vol. 76, no. 5, pp. 571-584, 1998.
- [38] S. Guet, O. M. H. Rodriguez, R. V. A. Oliemans, and N. Brauner, "An inverse dispersed multiphase flow model for liquid production rate determination," *International Journal of Multiphase Flow*, vol. 32, no. 5, pp. 553-567, 2006.
- [39] H. C. Brinkman, "The viscosity of concentrated suspensions and solutions," *Journal of Chemical Physics*, vol. 20, no. 4, pp. 571-571, 1952.
- [40] N. Brauner and A. Ullmann, "Modeling of phase inversion phenomenon in two-phase pipe flows," *International Journal of Multiphase Flow*, vol. 28, no. 7, pp. 1177-1204, 2002.



Copyright© by the authors. Licensee TAETI, Taiwan. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY-NC) license (<https://creativecommons.org/licenses/by-nc/4.0/>).